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APPLICATION  
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LETTERS PATENT

Applicants: Akio Goto  
For: AN OPTICAL WAVEGUIDE MODULE  
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# An optical waveguide module

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## 1. Field of the Invention

The present invention relates to an optical waveguide module, and more particularly to an optical waveguide module which modularize a semiconductor laser (laser diode), an optical waveguide that transmits a light signal from the laser diode to an optical fiber, and a photodiode that receives a light signal from the optical fiber via an optical waveguide.

## 2. Related Art

In recent years, communications means from trunk lines to subscribers is migrating from cables to optical communications at a rapid pace. Accompanying advancements in semiconductor technology, it has become possible to form a plurality of laser diode elements or photodiode elements on a single substrate, thereby facilitating the fabrication of optical components and optical communications equipment that can accommodate multiplexing. As a result, in order to achieve compactness and economy in optical modules used in optical subscriber systems, the mainstream approach has come to be one of using waveguides or the like to implement a transmitting/receiving module that integrates both a transmitting function and a receiving function (that is, an optical waveguide module).

While there are various types of optical waveguide modules, in a conventional optical transmitting/receiving

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module in which a transmitting photodiode is integrated with a receiving photodiode in a single optical module, the transmitted signal light of laser diodes that did not input to the optical waveguide acts as stray light that strikes a light-receiving photodiode, thereby becoming noise on the received signal light, which worsens the receiving sensitivity of the optical module.

In an optical module in which transmitting and receiving operations are performed by time division multiplexing, if a stray light that enters a light-receiving photodiode strikes a part other than the light-receiving surface of the photodiode, because the carrier diffusion time within the light-receiving photodiode is longer than the carrier diffusion time for carriers generated at the light-receiving surface, the noise has a long time constant, so that there is a worsening of receiving sensitivity immediately after switching from the transmitting operation to the receiving operation.

Because the laser diode stray light is guided as it experiences multiple reflections within the package, following a complex path of incidence before it strikes the photodiode, it is difficult to performing blocking so that stray light from the laser diode does not strike the photodiode.

Accordingly, it is an object of the present invention to provide an optical waveguide module having a simple configuration, which enables blocking of light from a semiconductor laser so that it does not strike a light-receiving element.

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Specifically, a first aspect of the present invention is an optical waveguide module in which transmitted signal light emitted from a laser light-emitting element 4 passes through a first optical waveguide 3a and a second optical waveguide 3b to strike a transmitting/receiving medium 5 such as an optical fiber, and a signal light from the transmitting/receiving medium 5 passes through the second optical waveguide 3b and is received by a light-receiving element 7, the optical waveguide module comprising, a first light-blocking resin covering part 12, which covers a light-emitting coupling part 11a coupling the laser light-emitting element 4 and the first optical waveguide 3a, and a second light-block resin covering part 14, which covers a light-receiving coupling part 13a coupling the light-receiving element 7 and the second optical waveguide 3b.

20           In the second aspect of the present invention, the first and second light-blocking resin covering parts 12, 14 comprise a characteristic of either absorbing or reflecting light incident thereto.

In the third aspect of the present invention, the  
25 light-emitting coupling part 11a and the light-receiving  
coupling part 13a is filled with a transparent resin 11,13,  
respectively.

In the fourth aspect of the present invention, the first light-blocking resin covering part 12 covers a monitoring

According to the above-noted configuration, of the transmitted signal light emitted from the laser light-emitting element, transmitted signal light that does not strike the first optical waveguide is blocked by the first light-blocking resin covering part, so that it does not leak to the outside. The light-receiving coupling parts are blocked by the second light-blocking resin covering part, thereby preventing the intrusion of externally introduced stray light into the light-receiving coupling parts. Therefore, because stray light from the laser light-emitting source does not find its way into the light-receiving element, noise caused by stray light does not occur, thereby preventing a worsening of the receiving sensitivity of the optical module.

25 BRIEF DESCRIPTIONS OF THE DRAWINGS

Fig. 2 is a cross-sectional view of the first embodiment of the present invention, along the cutting line II-II shown

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Embodiments of the present invention are described in detail below, with references made to relevant accompanying drawings.

Specifically, Fig. 1 shows the first embodiment of an optical waveguide type module according to the present invention, and Fig. 2 is a cross-sectional view thereof, along the cutting line II-II indicated in Fig. 1.

In this module, a waveguide substrate 2 is provided on a main substrate 1, and waveguide cores 3a and 3b, which serve as optical waveguides, are formed as V shapes in the waveguide substrate 1. On one end face of the waveguide substrate 2 a laser diode 4 is mounted, with its light axis oriented in the axial direction of the waveguide core 3a. Furthermore, on one end face of the waveguide substrate 2 is disposed an optical fiber 5, which guides a light signal from the outside to the waveguide core 3b and which also transmits laser light from the waveguide core 3a to the outside. The optical fiber 5 is disposed within a groove (not shown in the drawing) formed on the waveguide substrate 2. On the other end face of the waveguide substrate 2 is an optical filter 6, which is in intimate contact with the waveguide cores 3a and 3b and which serves as a polarizing element. A light-receiving photodiode element 7 is provided in opposition to the optical filter 6. The light-receiving photodiode element 7 is fixed to a holder

8 that is mounted upright on the main substrate 1. On the rear surface of the laser diode element 4 is disposed a monitoring photodiode element 9, this monitoring photodiode element 9 being fixed in the holder 10 mounted upright on the main substrate 1.

The adjacent region which surrounds the laser diode element 4 and the light-receiving part of the photodiode element 9 is coated with a transparent resin 11 in a dome shape, and the surface of this transparent resin 11 is covered by a light-blocking resin 12. In the same manner, the adjacent region which surrounds the optical filter 6 and the signal-receiving photodiode element 7 is coated with a transparent resin 13 in a dome shape, and the surface of the transparent resin 13 is covered with a light-blocking resin 14. The span and thickness of the transparent resin 11 are established so as not to impede the travel of laser diode light from the laser diode element 4 toward the waveguide core 3a and the monitoring photodiode element 9, and the span and thickness of the transparent resin 13 are established so as not to impede the travel of light from the waveguide core 3b toward the signal-receiving photodiode element 7.

In this manner, by providing the light-blocking resin 12, laser diode light that is not used for communication passes through the transparent resin 11, and then is either absorbed or reflected by the light-blocking resin 12, so that light emitted from the laser diode is not emanated to the outside from the light-blocking resin 12. In the signal-receiving photodiode element 7, because the region from the joining portions of the waveguide cores 3a and 3b up to the

signal-receiving photodiode element 7 is coated with the light-blocking resin 14, light other than a received signal light does not strike the signal-receiving photodiode element 7. Therefore, because light that represents a noise component does not strike the signal-receiving photodiode element 7, enabling prevention of a decrease in receiving sensitivity.

The operation of the optical waveguide module shown in Fig. 1 and Fig. 2 is as follows.

When the laser diode element 4 is driven, generated laser diode light (signal light) enters the waveguide core 3a and is propagated through the waveguide core 3a. Having been propagated through the waveguide core 3a, the light signal is fully reflected at the optical filter 6 disposed at the coupling part of the waveguide cores 3a and 3b, and enters the waveguide core 3b, within which it is propagated. Because the light signal from the waveguide core 3a is completely reflected by the optical filter 6, it is not received by the signal-receiving photodiode element 7. The signal light having been propagated within the waveguide core 3b enters the optical fiber 5, and is thereby propagated to the outside. Light released from the rear surface of the laser diode element 4 passes through the transparent resin 11 and is received by the monitoring photodiode element 9, so as to monitoring the operating condition of the laser diode element 4. The signal light introduced to the optical fiber 5 from the outside strike the waveguide core 3b, passes through the optical filter 6, and is received by the signal-receiving photodiode element 7.

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According to the present invention shown in Fig. 1 and Fig. 2, however, the signal light from the laser diode element 4 is propagated within the transparent resin 11 and enters the waveguide core 3a. When this occurs, light that did not enter the waveguide core 3a and light reflected at the end face of the waveguide core 3a is propagated within the transparent resin 11, after which it is absorbed or reflected by the light-blocking resin 12, so that it is not released outside of the light-blocking resin 12, the result being that there is no stray light occurring which undergoes multiple reflections within the package. Therefore, the light emitted from the laser diode element 4 does not enter the signal-receiving photodiode element 7.

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The rear light of the laser diode element 4 also propagates within the transparent resin 11 and strikes the monitoring photodiode element 9. When this occurs, light that does not strike the monitoring photodiode element 9 and light that is reflected at the light-receiving surface of the monitoring photodiode element 9 is propagated within the transparent resin 11 and reaches the light-blocking resin 12, whereupon it is either absorbed or reflected by the light-blocking resin 12, so that it does not release to the outside.

In the configuration shown in Fig. 1 and Fig. 2, while two light-blocking resin covering parts 12 and 14 are provided, it will be understood that it is possible to provide either of these as a single light-blocking resin covering part. Additionally, although the waveguide cores 3a and 3b use V-shaped couplings and the waveguide core 3b serves for

5 fiber 5 is directly couple to the waveguide core 3a.

(Second Embodiment)

Fig. 3 shows a second embodiment of an optical waveguide module according to the present invention.

In this embodiment, in place of the light-blocking resin 12 used in the first embodiment, a light-blocking plate 15 is provided as an upright barrier on the optical waveguide substrate at the front side of the laser diode element 4. The light-blocking resin 14 on the signal-receiving photodiode element 7 is provided the same as in the first embodiment.

15       The light-blocking plate 15 has the characteristic of  
either absorbing or reflecting light incident thereto. The  
means for achieving this is to apply to the light-blocking  
plate 15 a resin that either absorbs or reflects light from  
the laser diode element 4. By doing this, laser diode from  
20 the laser diode element 4 that did not enter the waveguide  
core 3a is either absorbed or reflected by the light-blocking  
plate 15, so that a stray light component does not strike the  
signal-receiving photodiode element 7. Therefore, in the same  
manner as in the first embodiment, it is possible to prevent  
25 a reduction in the receiving sensitivity.

In the second embodiment, in place of the light-blocking plate 15, it is possible to apply a thick layer of the same material as the light-blocking resins 12 and 14 used in the first embodiment. By doing this, light that would find

its way from the laser diode element 4 to the signal-receiving photodiode 7 is blocked, thereby achieving the same effect as the first embodiment of the present invention. In this case, the application thickness (or height) is established  
5 as a value at which stray light that reaches the signal-receiving photodiode element 7 does not occur.

As described in detail above, according to an optical waveguide module of the present invention, because light of the transmitted signal light generated from a laser diode  
10 element that misses a light-emission coupling part is blocked by a first light-blocking resin, and because a second light-blocking resin covers the light-receiving coupling part of the second optical waveguide and a light-receiving element, stray light does not reach the light-receiving  
15 element, and at the light-receiving coupling part as well, because stray light from the outside is not permitted to intrude, noise attributed to stray light does not occur, thereby enabling prevention of a reduction in the receiving sensitivity attributed to stray light propagated within the  
20 package. Additionally, because the light-blocking resin covering part is formed by application of a resin, it is easy to fabricate and low in cost.

Additionally, because a light-blocking plate is positioned above the first optical waveguide so as to block  
25 transmitted signal light that misses the light-emitting coupling part of the laser light-emitting element and the first optical waveguide, it is possible to prevent stray light from finding its way to the light-receiving element, thereby preventing the occurrence of noise attributed to stray light,

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which enables prevention of a reduction in the receiving sensitivity.

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